

Manpower Planning and Development (Electrical Industry)
(Amendment) Notice, 2021 (No. 16)

IT is hereby notified that the Minister of Higher and Tertiary Education, Innovation, Science and Technology Development has, in terms of section 32 of the Manpower Planning and Development Act [*Chapter 28:02*], made the following notice:—

1. This notice may be cited as the Manpower Planning and Development (Electrical Industry) (Amendment) Notice, 2021 (No. 16).


2. The First Schedule of the Manpower Planning and Development (Electrical Industry) Notice, 1980, published in Statutory Instrument 745 of 1980, is amended by the insertion of—

“Instrumentation and Control Technician”

3. The Second Schedule is amended by the insertion of the following—

Manpower Planning and Development (Electrical Industry)
(Amendment) Notice, 2021 (No. 16)

NATIONAL DIPLOMA IN ELECTRONIC ENGINEERING: INSTRUMENTATION AND CONTROL SYSTEM

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|  ZIMBABWE | MINISTRY OF HIGHER AND TERTIARY EDUCATION, INNOVATION, SCIENCE AND TECHNOLOGY DEVELOPMENT SKILLS PROFICIENCY SCHEDULE | CODE |
| INDUSTRY: Electrical Engineering | TRADE/OCCUPATION: Instrumentation & Control Technician | CLASS/LEVEL: National Diploma |
| DUTY A: Install Equipment | | |
| Pre-requisites: National Certificate | | |
| TASK | STEPS | RELATED KNOWLEDGE |
| A. 1 | <ul style="list-style-type: none"> ➤ Visually inspect the equipment ➤ Check availability of components ➤ Check if specifications adheres to standard ➤ Check availability of interface software and operation manual ➤ Select test equipment ➤ Measure the dimensions of the equipment ➤ Prepare assessment report | <ul style="list-style-type: none"> • Interpretation of wiring diagram • Use of hand tools • Use of measuring tools • Knowledge of materials • Knowledge of colour codes • Use of marking tools • Use of electrical machinery • Ability to perform component testing • Component identification purpose and operating principle • Knowledge of loop diagnostic methods • Programme design and writing • Use of various intelligent devices |
| Assess the Equipment | <ul style="list-style-type: none"> • Equipment is checked for wear and tear • Corresponding components are labelled • Test meters are used • Conversion tables are used • test equipment is selected according to dimensions to be checked • Manuals are downloaded • Functionality of interface software is ascertained • Assessment certificate is filed. | <ul style="list-style-type: none"> • Calculations • Results interpretation • Reading instructions, specifications, manuals, data sheets and charts • Interpretation of diagrams • Computer literacy • Scheduling of work |
| Review Date: 18 - 20 March 2014 | | |
| WORK-PLACEMENT ESSENTIAL SKILLS | | |

| TASK | STEPS | PROFICIENCY INDICATORS | | |
|---|--|--|--|--|
| A. 2 Prepare Work Area | <ul style="list-style-type: none"> ➤ Identify work site ➤ Select tools, equipment and materials ➤ Clean the work area ➤ Mark-out the installation area ➤ Run cables and impulse lines ➤ Prepare Safety documents ➤ Prepare brackets and holders | <ul style="list-style-type: none"> • Work area is barricaded • Switch gear is turned off and locked • Equipment location is marked • Unwanted equipment is (re)moved? • Power cables, signal cables and impulse lines are in place • Brackets and holders are fabricated • Caution signs are in place • Safety documents are printed and displayed • Sources and signal cables are labelled • Installation area is painted with proper colour coding • Appropriate tools and equipment are selected • Work out structures are reconstructed • Recommended cleaning solvents are used • Cable selection chart is employed | | |

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| TASK | STEPS | PROFICIENCY INDICATORS | |
|--|---|---|--|
| A.3 Configure and programme equipment | <ul style="list-style-type: none"> ➤ Identify equipment software ➤ Select programming language to use ➤ Identify computer hardware ➤ Select interface module ➤ Write down the programme ➤ Convert programme to machine language ➤ Debug programme for equipment ➤ Upload programme to equipment ➤ Run the programme | <ul style="list-style-type: none"> • Equipment version charts are used • Programming language is identified and noted • Interface selection is done • System with sufficient selecting power is selected • Programming software is installed • Function block diagram is designed • Equipment programme is filed • Programme is compiled to machine language • Debugging report is produced • Equipment indicators indicating programme is loaded • Equipment parameters have changed • Programme simulation is carried out • Read indicator on equipment is turned on | |
| A.4 Assemble Equipment | <ul style="list-style-type: none"> ➤ Select appropriate tools ➤ Position equipment to its corresponding markings ➤ Fix equipment to brackets and holders ➤ Join corresponding parts ➤ Secure equipment with appropriate joining tools ➤ Check if all connections are as written in the manual ➤ Fix cables according to correct colours and sizes. | <ul style="list-style-type: none"> • Appropriate tools and equipment are selected • Equipment is fixed to brackets and holders • Equipment is properly positioned to its corresponding markings • All cables are connected • All drawings are secured • All cables are well-labelled • Correct colour and cable sizes are documented • Torque wrench is used to test the strength of mountings | |

| TASK | STEPS | PROFICIENCY INDICATORS | |
|--|--|---|--|
| <p>A.5 Commission Equipment</p> | <ul style="list-style-type: none"> ➤ Check if all cables are well-terminated ➤ Test for short and open circuits ➤ Cancel out safety document ➤ Switch on power ➤ Check availability of inputs and outputs ➤ Verify functionality of interlocks ➤ Conduct test-run ➤ Rectify shortcomings ➤ Prepare commissioning report | <ul style="list-style-type: none"> • Lugs of correct sizes are used • Test meter is used to test for short and open circuits • Isolation key is removed • Breaker is turned on • Mechanical and electrical soundness is ensured • Input and output signals are verified • Equipment is operated according to set standards • Identified shortcomings are rectified • Analysed data is tabulated • Produced signals are measured • Commissioning reports are filed. | |

TOOLS AND EQUIPMENT NECESSARY TO COMPLETE THIS DUTY:

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| <ul style="list-style-type: none"> Insulated screw driver Side cutters set Cable knives Combination spanners Allen keys Pipe cutter Computer | <ul style="list-style-type: none"> Cable stripper Drilling machine Crimping tool Test meter Hacksaw Printer Intelligent device interfaces | <ul style="list-style-type: none"> Pop rivet guns Paint brush Soldering station Adjustable spanner set Pipe wrench Telephone |
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MATERIALS

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|---|--|--|
| <ul style="list-style-type: none"> Computer software Stationery Insulation Lugs Insulation tape Slotted trunking Rivets | <ul style="list-style-type: none"> DIN rails Software discs Soldering wire Cables Bolts and nuts Pipes | <ul style="list-style-type: none"> Paint Permanent markers Compression glands |
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HEALTH, SAFETY AND ENVIRONMENTAL ISSUES RELATED TO THIS DUTY:


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| Housekeeping | Personal Protective Equipment | Plant isolation |
| First Aid kit | Workshop safety and health regulations | |
| Environmental regulations | Waste separation | |

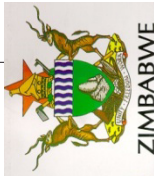
SPECIFIC WORKER TRAITS REQUIRED IN COMPLETING THIS DUTY:

- Team worker
- Sober-minded
- Punctual
- Focussed
- Able to communicate
- Creative
- Target oriented


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|  <p style="text-align: center;">ZIMBABWE</p> | | MINISTRY OF HIGHER AND TERTIARY EDUCATION, INNOVATION, SCIENCE AND TECHNOLOGY DEVELOPMENT SKILLS PROFICIENCY SCHEDULE | | CODE |
| | | | | |
| INDUSTRY: Electrical Engineering | | TRADE/OCCUPATION: Instrumentation & Control Technician | | |
| DUTY B: Calibrate Equipment | | CLASS/LEVEL: National Diploma | | |
| Pre-requisites: National Certificate | | | | |
| | | Approval Date: | | Review Date: 18 - 20 March 2014 |
| TASK | STEPS | PROFICIENCY INDICATORS | RELATED KNOWLEDGE | WORK-PLA CE ESSENTIAL SKILLS |
| B. 1 Identify equipment that needs calibration | <ul style="list-style-type: none"> ➤ Look at register of instruments to be calibrated ➤ Check equipment behaviour in the plant ➤ Check process outputs ➤ Measure process signals from an instrument ➤ Respond to operator request for instrument calibration | <ul style="list-style-type: none"> • Calibration register is updated • Conversion tables are used • Condition monitoring Job Card is compiled • Process calibrators are used • Operator report book is used • All process parameters are recorded | <ul style="list-style-type: none"> • Knowledge of approved standards • Knowledge of unit conversions • Measurement using test meter • Knowledge of Electronic circuits • Use of hand tools • Knowledge of colour codes • Selecting correct calibrators • Trouble shooting • Document preparation • Use of cleaning solvents • Instrument principle of operation | Reading manuals Interpreting wiring diagrams Calculations Measuring skills Interpretation of results Computer literacy |


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| | | | | <p align="center">CLASS/LEVEL: National Diploma</p> | |
| <p>INDUSTRY: Electrical Engineering</p> | | <p align="center">TRADE/OCCUPATION: Instrumentation & Control Technician</p> | | | |
| <p>DUTY B: Calibrate Equipment</p> | | <p align="center">Approval Date: 18 - 20 March 2014</p> | | | |
| <p>Pre-requisites: National Certificate</p> | | <p align="center">WORK - PLAC ESENTIAL SKILLS</p> | | | |
| <p>TASK</p> | <p>STEPS</p> | <p>PROFICIENCY INDICATORS</p> | <p>RELATED KNOWLEDGE</p> | | |
| <p>B. 2 Prepare work bench</p> | <ul style="list-style-type: none"> ➤ Remove equipment from the plant ➤ Clean the workbench ➤ Select appropriate tools ➤ Prepare standards to be used ➤ Set up the equipment | <ul style="list-style-type: none"> • Appropriate cleaning solvents are used • Unnecessary equipment is removed from the workbench • Equipment is on the table • All necessary tools and standards are on the table • Standards are fitted to the equipment • Equipment is ready for calibration • Conversion tables are on the workbench | | | |

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| INDUSTRY: Electrical Engineering DUTY B: Calibrate Equipment | | TRADE/OCCUPATION: Instrumentation & Control Technician | | | |
| Pre-requisites: National Certificate | | Approval Date: | | Review Date: 18 - 20 March 2014 | |
| TASK B.3 Compare instrument output against standard | STEPS <ul style="list-style-type: none"> ➤ Turn on power to the equipment ➤ Put a known standard to the input of the equipment ➤ Monitor the behaviour of the equipment against standard ➤ Maintain ambient standards | PROFICIENCY INDICATORS <ul style="list-style-type: none"> • The equipment is powered • Input signal is generated • Equipment behaviour is recorded • Indicating equipment is used • Deviations are noted | RELATED KNOWLEDGE | | |

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| DUTY B: Calibrate Equipment | | Approval Date: | | Review Date: 18 - 20 March 2014 |
| Pre-requisites: National Certificate | | PROFICIENCY INDICATORS | | WORK - PLACEMENT ESSENTIAL SKILLS |
| TASK B. 4 Perform adjustments | STEPS <ul style="list-style-type: none"> ➤ Check for zero error ➤ Adjust the zero of the instrument ➤ Check for the range of the instrument ➤ Adjust the range of the instrument | <ul style="list-style-type: none"> • The zero error is noted • The zero screw is adjusted • The new zero value is recorded • The range error is noted • The range screw is adjusted • The new range is recorded | RELATED KNOWLEDGE | |

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| DUTY B: Calibrate Equipment | | | | |
| Pre-requisites: National Certificate | | | | |
| Approval Date: | | | | |
| TASK | STEPS | PROFICIENCY INDICATORS | RELATED KNOWLEDGE | Review Date: 18 - 20 March 2014 WORK - PLACEMENT ESSENTIAL SKILLS |
| B. 5 Generate calibration certificates and stickers | ➤ Compile calibration sheets ➤ Update the calibration register ➤ Issue out calibration certificates ➤ Fill in calibration stickers | <ul style="list-style-type: none"> • Calibration sheet is compiled • Calibration register is updated • Calibration certificate is written • Calibration stickers are put on the equipment | | |

TOOLS AND EQUIPMENT NECESSARY TO COMPLETE THIS DUTY:

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|------------------------|------------------------------|-----------------------------------|
| Computer | Cable strippers | Standard certified test equipment |
| Precision screw driver | Intelligent device interface | Signal simulator |
| Spanner set | Screw drivers | Loop calibrator |

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Side cutters
Cable knife

Test meter
Soldering station

Hart communicator
Manuals

MATERIALS


Insulation tape
Insulation lugs
Software disks

HEALTH, SAFETY AND ENVIRONMENTAL ISSUES RELATED TO THIS DUTY:


First Aid Kit
Personal Protective Equipment
Housekeeping
Environmental regulations
Proper waste disposal methods


SPECIFIC WORKER TRAITS REQUIRED TO COMPLETE THIS DUTY:

Team-worker
Target-oriented
Focussed
Communicator


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|  ZIMBABWE | | MINISTRY OF HIGHER AND TERTIARY EDUCATION, INNOVATION, SCIENCE AND TECHNOLOGY DEVELOPMENT SKILLS PROFICIENCY SCHEDULE | | <div style="border: 1px solid black; width: 100%; height: 100%; display: flex; justify-content: space-between; align-items: center;"> <div style="width: 45%;"></div> <div style="width: 50%; text-align: center;">CODE</div> </div> | |
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| INDUSTRY: Electrical Engineering | | TRADE/OCCUPATION: Instrumentation & Control Technician | | | |
| DUTY C: Perform PLC Programming | | Review Date: 18 - 20 March 2014 | | | |
| Pre-requisites: National Certificate | | WORK-PLACE ESSENTIAL SKILLS | | | |
| TASK | STEPS | Approval Date: | RELATED KNOWLEDGE | Measuring skills Calculations Results interpretation Reading instructions, specifications, manuals, data sheets and charts Interpretation of diagrams Computer literacy Scheduling of work | |
| C.1 Establish instrument maintenance requirements | <ul style="list-style-type: none"> ➤ Monitor instrument performance ➤ Identify manufacturer's maintenance recommendations ➤ Evaluate instrument process environment ➤ Assess the historical data of similar instruments from records | PROFICIENCY INDICATORS <ul style="list-style-type: none"> • Manufacturer's maintenance manuals are used • Manufacturers experts are consulted • Periodic instrument condition checks are performed • Historical instrument performance charts are analysed • Environmental reports are generated • Process operators are consulted | <ul style="list-style-type: none"> • Interpretation of wiring diagram • Use of hand tools • Use of measuring tools • Knowledge of materials • Knowledge of colour codes • Use of marking tools • Use of electrical machinery • Ability to perform component testing • Component identification purpose and operating principle • Knowledge of loop diagnostic methods • Programme design and writing • Use of various intelligent devices • Knowledge of process and instruments • Ability to create back ups • Programme design and writing | | |


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| <p>INDUSTRY: Electrical Engineering</p> | <p>TRADE/OCCUPATION: Instrumentation & Control Technician</p> | <p>Review Date: 18 - 20 March 2014</p> |
| <p>DUTY C: Perform PLC Programming</p> | <p>Pre-requisites: National Certificate</p> | <p>Approval Date:</p> |
| <p>TASK</p> | <p>STEPS</p> <ul style="list-style-type: none"> ➤ Tabulate gathered data ➤ Analyse the tabulated data ➤ Create performance curve from statistics ➤ Construct periods of maintenance required ➤ Prepare a maintenance chart | <p>PROFICIENCY INDICATORS</p> <ul style="list-style-type: none"> • Instrument performance data is gathered • Data curves are compared to the standard • Data conversions and performance curves are created • Maintenance schedule is compiled • Performance calendar is generated • Maintenance charts are prepared • Previous maintenance schedules are reviewed |
| <p>C.2 Prepare maintenance schedule</p> | <p>RELATED KNOWLEDGE</p> | <p>WORK-PLACE ESSENTIAL SKILLS</p> |

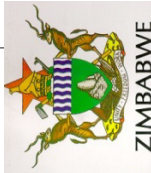
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| INDUSTRY: Electrical Engineering | | TRADE/OCCUPATION: Instrumentation & Control Technician | | | |
| DUTY C: Perform PLC Programming | | | | | |
| Pre-requisites: National Certificate | | | | | |
| TASK | | Approval Date: | | Review Date: 18 - 20 March 2014 | |
| STEPS | | PROFICIENCY INDICATORS | | RELATED KNOWLEDGE | |
| <ul style="list-style-type: none"> • List maintenance methods • Compare and contrast the methods • Select most applicable maintenance method • Compile a systematic way of maintenance | | <ul style="list-style-type: none"> • Instrument's technical documents are used • Various methods of maintenance are examined • Advantages and disadvantages of methods are noted • Most appropriate methods are combined • A draft maintenance procedure is prepared • Draft maintenance procedure is refined to the final maintenance procedure • Maintenance procedure is filed | | | |
| C.3 Formulate maintenance procedures | | | | | |

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| | | INDUSTRY: Electrical Engineering | | |
| DUTY C: Perform PLC Programming | | TRADE/OCCUPATION: Instrumentation & Control Technician | | CLASS/LEVEL: National Diploma |
| Pre-requisites: National Certificate | | Approval Date: | Review Date: 18 - 20 March 2014 | |
| TASK | STEPS | PROFICIENCY INDICATORS | RELATED KNOWLEDGE | WORK-PLACE ESSENTIAL SKILLS |
| C.4 Overhaul field instruments | <ul style="list-style-type: none"> • Select appropriate equipment, tools and materials • Assess the current state of the instrument • Mount instrument on to a bench • Mark out matching components • Dismantle instrument according to procedure • Check for wear and tear • Replace worn-out parts • Lubricate moving parts • Assemble instrument according to maintenance procedure | <ul style="list-style-type: none"> • Appropriate tools and materials are selected and used • Condition of instrument is noted • Standard mounting system is employed • Appropriate markings are made • Correct dismantling sequence is applied • All accessories are checked for wear and tear • Manufacturer's recommended parts are used for replacement • Ideal lubricating agents are used | | |

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| INDUSTRY: Electrical Engineering | | TRADE/OCCUPATION: Instrumentation & Control Technician | | | |
| DUTY C: Perform PLC Programming | | | | | |
| Pre-requisites: National Certificate | | | | | |
| TASK | | Approval Date: | | Review Date: 18 - 20 March 2014 | |
| STEPS | | PROFICIENCY INDICATORS | | RELATED KNOWLEDGE | |
| <ul style="list-style-type: none"> Check the instrument for proper operation | | <ul style="list-style-type: none"> Assembly diagrams are used Assembled instrument is set up in plant position Process signals are applied to the instrument Plant conditions are simulated Test results are noted | | | |
| C.5 Prepare a maintenance report | | <ul style="list-style-type: none"> Gather maintenance data Compile data to produce systematic sequence Indicate maintenance procedures used and condition in which they are performed Outline test results obtained in tests done | | <ul style="list-style-type: none"> Systematic data layout is prepared Name of maintenance procedure is documented Maintenance procedure used is attached | |

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| DUTY C: Perform PLC Programming | | | | Review Date: 18 - 20 March 2014 |
| Pre-requisites: National Certificate | | Approval Date: | | WORK-PLACE ESSENTIAL SKILLS |
| TASK | STEPS | PROFICIENCY INDICATORS | RELATED KNOWLEDGE | |
| | <ul style="list-style-type: none"> Identify responsible personnel for maintenance Indicate next maintenance date | <ul style="list-style-type: none"> Test results are presented Name and rank of responsible personnel is presented Next calibration date is indicated Pre and post maintenance behaviour is noted Spare stocks recommendations are noted | | |

TOOLS AND EQUIPMENT NECESSARY TO COMPLETE THIS DUTY:

Insulated screw driver
Side cutters set
Cable knives
Combination spanners
Allen keys
Cable stripper
Drilling machine
Crimping tool
Test meter
Hacksaw
Pop rivet guns
Paint brush
Soldering station
Adjustable spanner set

Pipe wrench
Pipe cutter
Computer
Printer
Intelligent device interfaces
Telephone

MATERIALS

Computer software
Insulation tape
Slotted trunking
Rivets
Soldering wire
Stationery
Cables
Bolts and nuts
Pipes
Paint

Insulated Lugs
Permanent markers
Compression glands
Cleaning solvents


HEALTH, SAFETY AND ENVIRONMENTAL ISSUES RELATED TO THIS DUTY:


Housekeeping
First Aid kit
Environmental regulations
Personal Protective Equipment
Workshop safety and health regulations
Waste separation
Plant isolation

SPECIFIC WORKER TRAITS REQUIRED IN COMPLETING THIS DUTY:


Team worker
Sober-minded
Punctual
Focussed
Able to communicate
Creative
Target oriented

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| | | <p>INDUSTRY: Electrical Engineering</p> <p>DUTY D: Perform PLC Programming</p> | | |
| <p>TRADE/OCCUPATION: Instrumentation & Control Technician</p> | | | | |
| <p>Pre-requisites: National Certificate</p> | | <p>Approval Date:</p> | <p>Review Date: 18 - 20 March 2014</p> | |
| <p>TASK</p> | <p>STEPS</p> | <p>PROFICIENCY INDICATORS</p> | <p>RELATED KNOWLEDGE</p> | <p>WORK-PLACE ESSENTIAL SKILLS</p> |
| <p>D.1 Develop training programmes</p> | <ul style="list-style-type: none"> ➤ Identify subordinates training needs ➤ Interview subordinates on work related issues ➤ Interpret up-to-date training models ➤ Formulate a training structure | <ul style="list-style-type: none"> • Interview questions are formulated • Subordinates' strengths and weaknesses are noted • Subordinates weak areas are analysed • A training structure is drafted • Training model results are documented | <ul style="list-style-type: none"> • Supervision • Delegation of work • Ability to resolve disputes • Knowledge of social traits • Knowledge of code of conduct • Knowledge of Labour Legislation • Vast knowledge of Instrumentation and Control | <ul style="list-style-type: none"> • Literacy • Computer literacy • Scheduling of work • Interpretation of documents • Counselling • Disciplining • Training skills |
| <p>D.2 Monitor subordinates' performance</p> | <ul style="list-style-type: none"> ➤ Delegate duties to subordinates ➤ Compare subordinates' performance against expected performance ➤ Tabulate time taken to complete a task ➤ Compile a performance report | <ul style="list-style-type: none"> • Job cards are issued to subordinates • Shortcomings are noted • Skills of subordinates are classified • A performance report is compiled | | |

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| DUTY D: Perform PLC Programming | | | | |
| Pre-requisites: National Certificate | | Approval Date: | | |
| TASK | | PROFICIENCY INDICATORS | | RELATED KNOWLEDGE |
| STEPS | | WORK-PLACE ESSENTIAL SKILLS | | |
| D.3 Handle subordinates disputes and grievances | Evaluate the cause of a dispute Schedule a meeting with subordinates to hear their grievances Solve subordinates grievances Issue out warnings to misbehaving subordinates Solve differences between subordinates | <ul style="list-style-type: none"> • The cause of a dispute is evaluated • Disputes reports are written • Grievances are referred to relevant authorities • Minutes are recorded • Code of conduct is read • Warning reports are filed | | |
| D.4 Appraise subordinates | Fill in the appraisal form Assess subordinates qualifications Assess subordinates skills and abilities | <ul style="list-style-type: none"> • Performance report is written • Subordinates qualifications are documented • Subordinates skills and abilities are analysed • A recommendation report is written | | |

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| DUTY D: Perform PLC Programming | | CLASS/LEVEL: National Diploma | | |
| Pre-requisites: National Certificate | | Review Date: 18 - 20 March 2014 | | |
| TASK | STEPS | APPROVAL DATE: PROFICIENCY INDICATORS | RELATED KNOWLEDGE | WORK-PLACE ESSENTIAL SKILLS |
| D.5 Manage safety and health issues | ➤ Conduct routine safety talks ➤ Provide subordinates with enough protective clothing ➤ Issue out work permits ➤ Train subordinates on safe use of equipment | <ul style="list-style-type: none"> • Safety meeting minutes are written • Protective clothing is issued out to subordinates • Work permits are signed • Safety training is conducted • Work permits are displayed at the work place • Subordinates are monitored for compliance with health and safety requirements | | |

TOOLS AND EQUIPMENT NECESSARY TO COMPLETE THIS DUTY:

Computer
Printer
Manuals
Files
Code of conduct

MATERIALS

Stationery

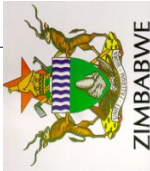
HEALTH, SAFETY AND ENVIRONMENTAL ISSUES RELATED TO THIS DUTY:


Housekeeping
First Aid kit
Environmental Regulations
Personal Protective Equipment
Workshop safety and health regulations
Waste separation
Plant isolation

SPECIFIC WORKER TRAITS REQUIRED TO COMPLETE THIS DUTY:


Communication
Sober-minded
Leadership
Target-oriented


Manpower Planning and Development (Electrical Industry)
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|  ZIMBABWE | | MINISTRY OF HIGHER AND TERTIARY EDUCATION, INNOVATION, SCIENCE AND TECHNOLOGY DEVELOPMENT SKILLS PROFICIENCY SCHEDULE | | CODE | |
| INDUSTRY: Electrical Engineering | | TRADE/OCCUPATION: Instrumentation & Control Technician | | CLASS/LEVEL: National Diploma | |
| DUTY E: Perform PLC Programming | | Approval Date: | | Review Date: 18 - 20 March 2014 | |
| Pre-requisites: National Certificate | | PROFICIENCY INDICATORS | | WORK-PLACE ESSENTIAL SKILLS | |
| TASK | STEPS | RELATED KNOWLEDGE | REVIEW DATE | ASSESSMENT | REMARKS |
| E1 Carry out plant checks | <ul style="list-style-type: none"> ➤ Clean process instruments ➤ Observe physical condition of instruments ➤ Check input and output | <ul style="list-style-type: none"> • Interpretation of wiring diagram • Use of hand tools • Use of measuring tools • Knowledge of materials • Knowledge of colour codes • Use of marking tools • Use of electrical machinery • Ability to perform component testing • Component identification purpose and operating principle • Knowledge of loop diagnostic methods • Programme design and writing • Use of various intelligent devices • Knowledge of process and instruments • Ability to create back ups | <ul style="list-style-type: none"> • Instruments are free from dust and dirt • Present state and condition of instrument are recorded • Good state of interface is ensured • Unusual conditions are noted down • Detailed plant check report is filed • Process operators are consulted to give their views interfaces • Write down a plant check report | <ul style="list-style-type: none"> • Measuring skills • Calculations • Results interpretation • Reading instructions, specifications, manuals, data sheets and charts • Interpretation of diagrams • Computer literacy • Scheduling of work | |

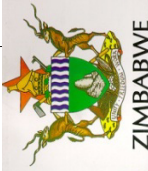
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| INDUSTRY: Electrical Engineering | | TRADE/OCCUPATION: Instrumentation & Control Technician | | | |
| DUTY E: Perform PLC Programming | | | | | |
| Pre-requisites: National Certificate | | Approval Date: | | Review Date: 18 - 20 March 2014 | |
| TASK | | PROFICIENCY INDICATORS | | RELATED KNOWLEDGE | |
| E. 2 Troubleshoot faulty instruments | | <ul style="list-style-type: none"> • Test meter is used • Error code charts are used • Component inspection document is filled • Respective technical manuals are employed to find the source of the fault • Manufacturer's support team is contacted • Worn parts are identified | | | |
| <ul style="list-style-type: none"> ➢ Select appropriate tools and equipment ➢ Check history of similar faults on records ➢ Inspect individual components of instruments ➢ Review technical manuals to find fault codes | | | | | |

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| | | <p>TRADE/OCCUPATION: Instrumentation & Control Technician</p> | | |
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| <p>Pre-requisites: National Certificate</p> | | <p>Approval Date:</p> | <p>Review Date: 18 - 20 March 2014</p> | |
| <p>TASK</p> | <p>STEPS</p> | <p>PROFICIENCY INDICATORS</p> | <p>RELATED KNOWLEDGE</p> | <p>WORK-PLACE ESSENTIAL SKILLS</p> |
| <p>E.3 Rectify faults found</p> | <ul style="list-style-type: none"> ➤ Select required tools and materials ➤ Take faulty instrument to work bench ➤ Dismantle faulty instrument according to procedure ➤ Replace old and damaged components ➤ Lubricate instrument ➤ Assemble instrument | <p>Appropriate tools and equipment are selected and used</p> <p>Required lubrication agents are used</p> <p>Correct material and parts are sourced</p> <p>Faulty instrument is taken to the workshop</p> <p>Defective parts are replaced</p> <p>Instrument is overhauled</p> | | |

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| | | | | | |
| <p>INDUSTRY: Electrical Engineering</p> | | <p>TRADE/OCCUPATION: Instrumentation & Control Technician</p> | | | |
| <p>DUTY E: Perform PLC Programming</p> | | | | | |
| <p>Pre-requisites: National Certificate</p> | | <p>Approval Date:</p> | | | |
| <p>TASK</p> | | <p>PROFICIENCY INDICATORS</p> | | <p>RELATED KNOWLEDGE</p> | |
| <p>E.4 Test instrument for functionality</p> | | <ul style="list-style-type: none"> ➤ Mount instrument on test bench ➤ Check if outputs adhere to standards ➤ Perform reliability test ➤ Prepare test report ➤ Prepare certificate tags | | <ul style="list-style-type: none"> • Instrument is brought into the workshop and mounted on test bench • Input-output standard charts are used for reliability checks • Process simulation is carried out • Test reports are filed • Tags are attached to repaired instruments | |
| | | | | <p>Review Date: 18 - 20 March 2014</p> | |
| | | | | <p>WORK-PLACE ESSENTIAL SKILLS</p> | |

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| | | INDUSTRY: Electrical Engineering | | |
| DUTY E: Perform PLC Programming | | TRADE/OCCUPATION: Instrumentation & Control Technician | | Review Date: 18 - 20 March 2014 WORK-PLACE ESSENTIAL SKILLS |
| Pre-requisites: National Certificate | | Approval Date: | RELATED KNOWLEDGE | |
| TASK | STEPS | PROFICIENCY INDICATORS | | |
| E.5 Return instrument to service | <ul style="list-style-type: none"> ➤ Acquire fittings which fit the process ➤ Select proper housing ➤ Insert proper signal terminals ➤ Assemble instrument into process ➤ Verify instrument output has not deviated | <ul style="list-style-type: none"> • Fittings of the correct size are inserted • Housing of the correct ingress-protection is selected • The proper colour code is used • Input-output terminals of correct size are constructed • Adequate fasteners are used • Output signals are checked | | |

TOOLS AND EQUIPMENT NECESSARY TO COMPLETE THIS DUTY:

Insulated screw driver
 Combination spanners
 Allen keys
 Cable stripper
 Drilling machine
 Crimping tool
 Test meter

Cable knives
 Pipe cutter
 Computer
 Printer
 Intelligent device interfaces
 Telephone

MATERIALS

Computer software
 Stationery
 Insulated Lugs
 Insulation tape
 Slotted trunking

Paint
 Permanent markers
 Compression glands
 Cleaning solvents

HEALTH, SAFETY AND ENVIRONMENTAL ISSUES RELATED TO THIS DUTY:


Housekeeping
 First Aid kit
 Environmental regulations


Plant isolation

SPECIFIC WORKER TRAITS REQUIRED IN COMPLETING THIS DUTY:


Team worker
 Sober-minded
 Punctual
 Focussed
 Able to communicate
 Creative
 Target oriented


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| DUTY F: Perform PLC Programming | | CLASS/LEVEL: National Diploma | | |
| Pre-requisites: National Certificate | | Review Date: 6 - 7 March 2014 | | |
| TASK | STEPS | Approval Date: PROFICIENCY INDICATORS | RELATED KNOWLEDGE | WORK-PLACE ESSENTIAL SKILLS |
| F.1 Gather Information | <ul style="list-style-type: none"> ➤ Collect wiring diagrams from different working areas ➤ Enter all job cards into the system ➤ Combine all safety documents ➤ Write project reports ➤ Collect appropriate/relevant manuals | <ul style="list-style-type: none"> • All wiring diagrams are put in the same file • All job cards are entered in the system • Project reports are written • All necessary manuals are available • Manuals are downloaded • Manuals are printed | <ul style="list-style-type: none"> • Computer literacy • Interpretation of tables archiving of document • Knowledge of Electronic circuit design • Document indexing | <ul style="list-style-type: none"> • Interpretation of results • Scheduling of work • Interpretation of codes |

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| DUTY F: Perform PLC Programming | | | | |
| Pre-requisites: National Certificate | | Approval Date: | | Review Date: 6 - 7 March 2014 |
| TASK | STEPS | PROFICIENCY INDICATORS | RELATED KNOWLEDGE | WORK-PLACE ESSENTIAL SKILLS |
| F.2 Prepare documents | <ul style="list-style-type: none"> ➤ Generate work procedures ➤ Update calibration register ➤ Create wiring diagrams for the new projects ➤ Compile maintenance report ➤ Develop calibration procedures | <ul style="list-style-type: none"> • Work procedures are documented • All documents are indexed • Calibration register is updated • Maintenance reports are printed • Calibration procedures are written | | |

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| | | INDUSTRY: Electrical Engineering DUTY F: Perform PLC Programming Pre-requisites: National Certificate | | | CLASS/LEVEL: National Diploma |
| TASK F.3 Archive Documents | STEPS > Classify documents according to sections of the plant > Label all files > Create a folder for the calibration register > Create and assign document codes > Create an archive register | Approval Date: | PROFICIENCY INDICATORS | RELATED KNOWLEDGE | Review Date: 6 - 7 March 2014 WORK-PLACE ESSENTIAL SKILLS |
| | | > Files are clearly and systematically labelled > Documents are grouped according to their type > Documents are shelved in alpha-numerical order > Sequential codes are assigned to related documents > A register with all documents in archives is created > A searchsoftware is used to easily find documents in the archives. | | | |

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| Pre-requisites: National Certificate | | | | | |
| TASK | | Approval Date: | | Review Date: 6 - 7 March 2014 | |
| STEPS | | PROFICIENCY INDICATORS | | RELATED KNOWLEDGE | |
| <ul style="list-style-type: none"> ➤ Identify documents that need revision ➤ Acquire relevant information for document revision ➤ Update documents ➤ Certify the revisions | | <ul style="list-style-type: none"> • Relevant information for revision is acquired • Out-dated documents are collected • Documents are updated • Standard upgrades and changes are noted | | | |
| F-4 Review and revise documents | | | | | |

TOOLS AND EQUIPMENT NECESSARY TO COMPLETE THIS DUTY:

Computer
Printer
Drawing board

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MATERIALS

Stationery
Blank disks

HEALTH, SAFETY AND ENVIRONMENTAL ISSUES RELATED TO THIS DUTY:

Personal protective equipment
Housekeeping
Fire protection system

SPECIFIC WORKER TRAITS REQUIRED TO COMPLETE THIS DUTY:

Sober minded
Team worker
Good communication skills
Target oriented